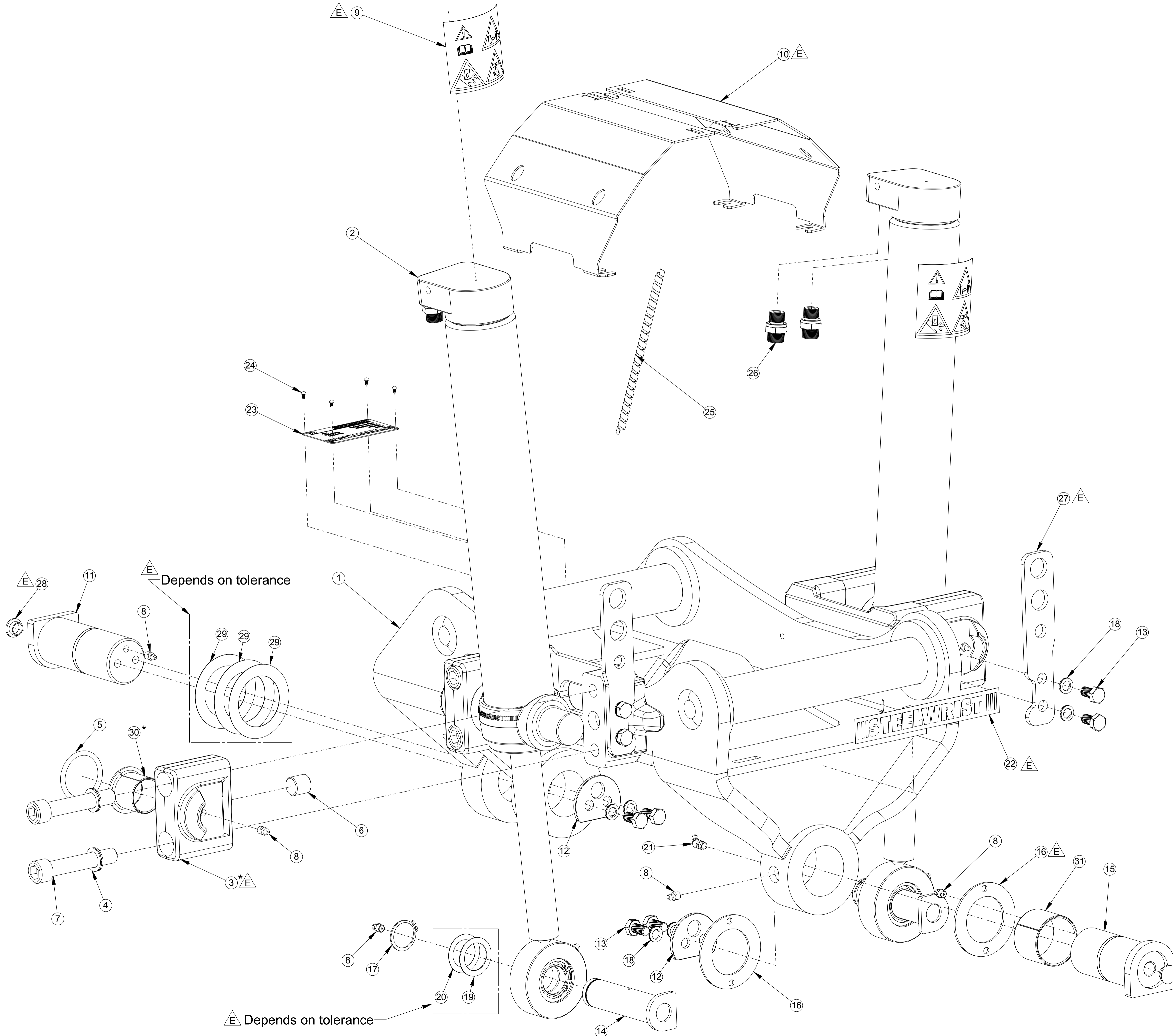


Revision  
 B: BOM updated. 071003 CRI.  
 C: 800061 was 100731/100492, 8 pcs 900081 was added ECR1576 120528 FBA  
 D: Major change VU-Project 130313 FBA  
 E: 207823; 835022; 207923; 208856; 835016;  
 was 202014; 900441; 200192; 900062; 900219; and 900425; 900426; 208347; 903851; 800026 was added; ECR 4021; 150212 FBA



\* Includes in 208225

Item	Qty	Description	Note	Article no
31	1	Slide Bushing	50x55x40	900045
30	4	Flanged Bushing	35x39x50x35	900143
29	3	Shims 50,2*80*0,5		800026
28	2	Plug plastic 14,5 black		903851
27	2	Port Adapter Plate 2+1 Hole		208347
26	4	Adapter XGE12-LR-JE		902376
25	1	Hose Protection	0,2 m	900159
24	4	Drive Rivet, 2,89X4,76 KDS FN		900583
23	1	Machine Plate		900290
22	1	Label STEELWRIST 183x19mm Reflex		835016
21	1	Grease Nipple	M8x1 45 deg.	900320
20	1	Washer	30x42x0,5	900425
19	1	Washer	30x42x1	900426
18	8	Washer	NordLock M10	900079
17	2	Circlip	SGA30	900073
16	2	Slide Bearing	50,2x80x2,5	208856
15	1	Tilt Shaft Front X12		203787
14	2	Tilt Cylinder Shaft X12		203783
13	8	Screw	M6SH M10x20	900050
12	2	Axial Locking Plate X12		200536
11	1	Tilt Shaft Rear X12		203786
10	2	Hydraulic Block Cover X12		207923
9	2	Label Warning Tiltcylinder 80x80mm		835022
8	8	Grease Nipple	M8x1 FZB Straight	900095
7	8	Screw GEO	MC6S M16x90	900144
6	4	Guiding Pin		100202
5	4	O-ring		902505
4	8	Washer	NordLock M16	900081
3	4	Mounting Bracket With U-Cover X12-X18		207823
2	2	Tilt cylinder X12		800061
1	1	Upper Coupler Weld Unit X12 S50		100450

Material		Proj. Method E	Scale 1:2	General tolerances
Surface Treatment		General surf. roughn. 3,2	Drawing size A1	ISO 2768-mK ISO 2768-2 K ISO 13920 CG
Material description, dimension		Weight (kg) 69.27	All dimensions metric Sharp edges broken 0.2-0.3 Hole edge radius: max 0.3	ISO 286-1: H11/h11
Description Upper Coupler Unit X12 S50				
Drawn by FBA	Approved by MWE	Date 2015-02-12	Drawing number 200300	Revision E
				Sheet 1(11)

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