

| EXPLICATION:   |           | EXPLICATION:   |                                      | EXPLICATION:  |              | EXPLICATION:                                    |              | EXPLICATION:  |  |
|--|-----------|--|--------------------------------------|---|--------------|---|--------------|---|--|
| Cette étape va servir à identifier les références déjà utilisé avec un vrai faux |           | Place de chaque produit après avoir pris en compte la contrainte poids |                                      | ICI le problème est résolu avec les codes spécifiques et le fait que l'on considère avec l'occurrence |              | Une addition des occurrences jusqu'au poids max |              | Poids d'une référence pas utiliser inférieur à sa poids max moins le total poids cumulé |  |
| Cette étape va servir à identifier les références déjà utilisé avec un 1         |           |  |                                      |   |              |   |              |   |  |
| CALCUL INTER   | Positions | Positions 2  | Nombre d'occurrences de la référence | POIDS en kg   | Poids cumulé | Poids Référence à ajouter                       | CALCUL INTER | Poids Référence à ajouter cumulé  |  |
| VRAI   | J33       |  | 1                                    | 303   | 303          |   |              | 1   |  |
| VRAI   | I54       |  | 2                                    | 222   | 525          |   |              | 1   |  |
| VRAI   | H35       |  | 3                                    | 290   | 815          |   |              | 1   |  |
| VRAI   | I25       |  | 4                                    | 177   | 992          |   |              | 1   |  |
| VRAI   | I33       |  | 5                                    | 510   | 1502         |   |              | 1   |  |
| VRAI   | I26       |  | 6                                    | 645   | 2147         |   |              | 1   |  |
| VRAI   | I16       |  | 7                                    | 647   | 2794         |   |              | 1   |  |
| VRAI   | I34       |  | 8                                    | 144   | 2938         |   |              | 1   |  |
| VRAI   |           |  | 9                                    | 543   |              |   |              |   |  |
| VRAI   |           |  | 10                                   | 653   |              |   |              |   |  |
| VRAI   |           |  | 11                                   | 656   |              |   |              |   |  |
| VRAI   |           |  | 12                                   | 335   |              |   |              |   |  |
| VRAI   |           |  | 13                                   | 286   |              |   |              |   |  |
| VRAI   |           |  | 14                                   | 111   |              |   |              |   |  |
| VRAI   |           |  | 15                                   | 676   |              |   |              |   |  |
| VRAI   |           |  | 16                                   | 150   |              |   |              |   |  |
| VRAI   |           |  | 17                                   | 543   |              |   |              |   |  |
| VRAI   |           |  | 18                                   | 553   |              |   |              |   |  |
| VRAI   |           |  | 19                                   | 323   |              |   |              |   |  |
| VRAI   |           |  | 20                                   | 153   |              |   |              |   |  |
| VRAI   |           |  | 21                                   | 372   |              |   |              |   |  |
| VRAI   |           |  | 22                                   | 60  |              |   |              |   |  |
| FAUX   |           | K52  | 23                                   | 270   |              |   | 60           | 60  |  |
| VRAI   |           |  | 24                                   | 493   |              |   |              |   |  |
| VRAI   |           |  | 25                                   | 326   |              |   |              |   |  |
| VRAI   |           |  | 26                                   |   |              |   |              |   |  |
| VRAI   |           |  | 27                                   |   |              |   |              |   |  |
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